



350/500/668/750 VALVE CLEARANCE ADJUSTMENT SCHEDULE

Before Shim Change:

ODOMETER		DATE					
CYLINDER		L	1	R	L	2	R
EXHAUST	CURRENT SHIM						
	CLEARANCE (0.25mm ideal)						
	REQUIRED SHIM						
INLET	CURRENT SHIM						
	CLEARANCE (0.20mm ideal)						
	REQUIRED SHIM						

Notes:

After Shim Change: (if applicable)

CYLINDER		L	1	R	L	2	R
EXHAUST	CURRENT SHIM						
	CLEARANCE (0.25mm ideal)						
	REQUIRED SHIM						
INLET	CURRENT SHIM						
	CLEARANCE (0.20mm ideal)						
	REQUIRED SHIM						

Notes: